

Disc, Belt, and Drum Sanding Machines Operational Guidelines

If you glued the wood today, wait at least 24 hours before sanding it on our machines to prevent glue from damaging the sandpaper.

Before sanding:

- Check sanding disc, belt, or drums for any tears or burn marks.
- Make note of any damage and report it so that the Shop Manager can post an “out of order” sign.

Open vacuum vents.

Start machine and clean sandpaper, if necessary, with the rubber cleaning block.

Things not to be sanded on our sanding machines:

- Don't sand wood with any excess exposed glue (scrape it off first).
- No sanding of painted boards or boards with **any finish** on it (use hand sanders).
- No sanding of MDF, particle board, or Melamine. The resins will gum up the abrasive paper.
- Any item on the “Do Not Cut List” posted on the front wall of the machine shop.
- No sanding of pine boards.
- **Sanding of pine boards is permitted only** on horizontal sander # **49** and surface sander # **14**.

When sanding hard woods (like: oak, hickory, etc...) or exotic woods (like: padauk, purpleheart...) move the wood on the sandpaper to prevent burn marks.

When finished:

- Clean the sandpaper with the rubber cleaning block if necessary.
- Turn off all switches.
- Clean up your mess (brush off sanding machine, sweep floor).
- Close vacuum vents.

If you have any questions; check with a Board Member, or Shop Manager