



Max Thompson <maxt2616@gmail.com>

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## March 5, 2019 General Membership Meeting Minutes and Letter with CNC survey results

1 message

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**SCW Woodclub President** <presidentscwwoodclub@gmail.com>

Sat, Mar 9, 2019 at 1:41 PM

Reply-To: presidentscwwoodclub@gmail.com

To: maxt2616@gmail.com

### **SCW Woodclub General Membership Meeting Minutes – March 5, 2019 1pm**

Meeting was called to order at 1:03

Election - collection of ballots

Motion to approve last month's minutes, by #3246, 2nd by #3891, motion passed

#### I) Financial Report - Roger

##### A) Clarification

1) Membership dues remain \$35.00

2) Dues paid after Jan 31st have a \$10 late fee attached, so are now \$45.00

B) Reserve account is just under \$30,000 for equipment

C) Have \$35,000 in operating account

D) Club is ahead of last year, and we are doing well

#### II) Hartville Tools offer a 15% discount

A) They looking for an updated list of members who would like to order from them

B) There will be a sign up sheet on the board in the toolcrib

#### III) Monitoring Reminder

A) Contact Peter Meyer, Fred James, or Roger Lansbury if you cannot Monitor on the day signed up

1) They will Delete your name and open it up for others to monitor

B) Or...

1) Send Peggy an email

2) Put a message in the office door box

#### IV) During month of March Monitoring

A) Members having trouble finding a slot open to monitor can

1) Come at start of shift to see if there is opening to help monitor

2) Will get credit for helping

a) Helper can give tours, help with shift clean-up, and do Safety checks

3) This is on a first come first served basis

#### V) CNC Questionnaire

- A) Report states that there may be a need for a new CNC
  - 1) New machine could cost \$6,500. to \$7,500.
- B) New CNC machine would require only a 2X2 Bed
- C) Peggy attached a document to these minutes for a review
  - 1) New board will bring this up at its first meeting

VI) Face masks

- A) Member's masks that are hanging on wall in Assembly room need to be labeled
  - 1) The masks that are not labeled will be removed, and placed in the Tool room
    - a) Unclaimed Masks will be given away

VII) Craft Fair March 16th

- A) Members selling now have table assignments
- B) Fair runs from 8am - to 2pm

VIII) Restroom Problems

- A) It is now being locked after hours
- B) New lock has been placed
  - 1) Be sure that door can be opened from the outside - we are looking for a better solution

IX) Pig Roast Event March 19th

- A) Held at the Beardsley location 11:30 am
- B) It is Sold out
  - 1) Members who purchased tickets online can claim their wristbands at the picnic
- C) Please bring side dish to contribute
  - 1) Beverages will be provided
- D) Volunteers will be helping Jim Jones

X) ShutDown Discussion

- A) Replacement of Vacuum Bag system
  - 1) This is being tabled at this time, as Rec Center has other plans
- B) Reworking of Machine Placements
  - 1) Will be forming a committee to discuss
    - a) Gary Roberts will be heading committee, so contact him if interested
- C) Floor Vent Inspection
  - 1) Possible cleaning of these vents after camera inspection is possible
- D) Rebuild of Maintenance Room
  - 1) Will form a small committee for designing ,and input

XI) Problem in getting emails

- A) If you are not receiving emails, let Peggy know

XII) Maintenance - Jack Meadows

- A) Lathes

- 1) Had to purchase new Inverter at \$700.
- 2) Looking for company to repair them instead
  - a) Found One Stop Resource who can repair for about \$100.
  - b) This was repaired, and now have a spare inverter
- 3) Powermatic Lathe still under warranty

XIII) Netting for Lathes - Max

- A) Rec Center likes Idea of Netting
  - 1) Rec Center paid for netting at about \$1,300. as it is Safety Issue
- B) Max has drawings and Jack will help on installation

XIV) Max for Veterans

- A) Go To [vetverify.org](http://vetverify.org)
  - 1) Send copy of your DD214 and you can order items tax free
- B) Also go to [vet tix.org](http://vet tix.org) for purchasing of event tickets

XV) Election Results

- A) President - Peggy Sainato  
Vice President - Bob Taylor  
Secretary - Mark Hallbeck  
Treasurer - Roger Lansberry  
Board Members - Jim Ashley  
Jim Booy  
Gary Rippentrop  
Darlene Thompson  
Sue Trevisan

Congratulations to you all! Thanks to everyone who volunteered this year!!

Motion to Adjourn by #3246, 2nd by # 2843

Meeting adjourned at 1:45pm

Respectfully submitted,

Connie Riedel, Secretary

**March 5, 2019**

**Peggy Sainato  
President, SCW Wood Working Club**

**Board Members  
Sun City West Wood Working Club**

**Re: Survey Results as they Relate to Acquiring a Second CNC Machine**

Over 50 members replied to the survey with a wide range of responses as they relate to the current and future usage of the existing CNC machine. The following narrative gives a capsule summary of those responses.

A - 66% of all current users are full time residents of Sun City West.

B - 74% of all current users only use the 'flat cutting' capabilities.

C - 10% of all current users use the 'axis cutting' capability.

(Does not add up to 100% as future users were unsure of their

usage.)

D - 33% of current users see increased usage in the future.

E - 62% would increase their usage if the machine was available more often.

(By the middle of February the machine was 'booked' 7 - 10 days

out.)

F - 18 members not currently using the machine plan on future usage.

G - On average, twice in the past two months each user was unable to schedule time on the machine to fit into their schedule.

H - The machine was used 83% of the available time in January.

I - The machine was used 92% of the available time in February.

J - Completed software training but unable to get on CNC machine.

#### Survey Comments:

#1 - Need for the software between the current machine and new machine to be

identical.

#2 - New machine should use an ER 25 collet so collets can be shared between the two machines and may eliminate the purchase of additional tools.

#3 - Would need several folks to step up and agree to maintain the 2nd machine.

#4 - Would need a second computer for the 2nd machine.

#5 - Would a 2nd machine fall under the umbrella of our current Vectric License?

#6 - The second machine would only need a smaller bed than the current one.

#7 - An identical 2nd machine would be ideal.

#8 - A 2nd machine would allow more cutting of 3D longer running projects.

#9 - Some members waiting for snowbirds to leave to get on machine.

#### Comments Related Primarily to "Scheduling" of time on the machine

Need better way to estimate machine usage time rather than the normal 4 hour time slot and then not using all of that time.

Large blocks of scheduled time prevent others from using the machine.

Need a 'policy' for scheduling longer running jobs. Perhaps schedule longer running jobs in either AM or PM and rest of time for shorter running jobs.

**Would like ability to schedule time online.**

**Comments Related Primarily to "Training".**

**Good amount of retraining is needed.**

**I need to retake the software class as I have not used it since the class.**

**Need to schedule classes more frequently as it takes forever to get into one.**

**Need for a 'refresher class' at least once a year.**

**E-Mails on 'usage' tips would be welcome and helpful**

**Analysis:**

**Based on the prior information it appears that the Board needs to seriously consider acquiring a second CNC machine. With the small amount of research I have done it appears that a second CNC machine will cost \$6,500.00 - \$7,500.00 including computer, monitor, stand, etc.**

**It would seem to me that either Gary R. or Dave W. would be best qualified to research and decide on what machine to purchase to satisfy the current membership needs as well as future usage.**

**The results of the Survey suggest that second machine would only need a 2 x 2 bed, be equipped with an ER25 collet (not a "router"), run the same software as the current machine and be able to run the VCarve Software conversion to G-Code. If it had the capability to add the lathe (A-axis) accessory later on that would be good as well but not necessary.**

**Respectfully submitted,**

**Terry D. Zmrhal  
#4552**