

VERTICAL BELT SANDER

The vertical belt sander is generally to sand long pieces of boards. The belt runs over a flat back strip and can handle a piece up to 4 feet long. It will give a uniform straight vertical edge on the sides of a board.

They can be used to do first level of finish sanding (i.e. 80 grit sanding). Clean the sanding disk with a [crepe rubber stick](#) (usually on the sander or adjacent ones) when finished.

DISK SANDER OPERATION AND SAFETY

1. Always open the vacuum gate before starting..
2. After turning switch to "ON," always allow the disc to come up to full speed before sanding or grinding.
3. Support the workpiece with the miter gauge. Maintain control of the workpiece at all times and to hold work to precision angles.
4. Do not force work, let the sander do the work.
5. Keep hands clear of the disc.
6. Do not wet grind or polish. Never use a steady stream of water on the workpiece. Only quench the workpiece in water to cool it (primarily for metal work).
7. Do not grind or polish magnesium as it may catch on fire.
8. It should not be left unattended until it has fully stopped.
9. Clean the sanding disk with a crepe rubber stick (usually on the sander or adjacent ones) when finished.
10. Close the vacuum gate when finished.